



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

rust

14

D4148-3

Job Sheet 184968



Part No: D4148-3

Job Qty: 20 ea

Part Name: Stud Receiver, Lower



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/19/18

Job Tracking No:

Due Date: 11/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E SHEET 4 IPP REV:A NEW ISSUE 10-06-24 JLM VERIFIED BY:DD IPP REV:B 11.03.02 AS
PER DWG REV.D DD VERF:EC IPP REV:C 13.08.21 DWG REV.E / ECN 13-624 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	11/12/18	11/12/18	0.00	0.00	Start Up Machining-2		<i>W.D. 18-12-30</i>
100	Bandsaw	20 pcs	11/12/18	11/12/18	0.00	0.95	Bandsaw1		<i>B.E. 18-12-30</i>
110	CNC Vertical Machining	20 pcs	11/12/18	11/12/18	0.30	27.03	HAAS1-4		<i>B.E. 18-12-30</i>
120	QC	20 pcs	11/12/18	11/12/18	0.00	0.00	QC2 Machining-2		<i>B.E. 18-12-30</i>
130	QC	20 pcs	11/12/18	11/12/18	0.00	0.00	QC8 Machining-2		<i>J.F. 19-01-04</i>
170	Packaging	20 pcs	11/12/18	11/12/18	0.00	0.00	Packaging3-2	<i>Store 80</i>	<i>JAN 04 2019</i>
180	QC21-SA	20 Ea	11/12/18	11/12/18	0.00	0.00	QC21		

Part Op 100 - 5.350" LONG
Descriptions: 110 - MACHINE AS PER FOLI FA944 AND DWG

DAG 21 0-30 JAN 04 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303B1.000X03.000	303 Bar 1" X 3'	6.4800 ft (.324 ea)	90-Start up Operation	<i>M117685</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303B1.000X03.000 <i>1.500</i>	6	7	0

Part Specifications

Specifications could not be found.

Plex 10/19/18 11:40 AM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S141753



Part: D4148-3

Job No: 184968

Serial No/Batch: S141753

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/04/19

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

